

# MAXPRO200® consumables – machine torch



Technologies

Chambered swirl ring

Conical Flow™

CoolFlow™

LongLife®

TrueFlow™

Vented shield

Tool free lead connection

Tool free nozzle

Inline valve process

## Mild steel/stainless steel/aluminum consumables

	Amperage	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
Air	50 A	220532	220936	220890	220529	220528	220521
			220935 without tab				
	130 A	220536	220936	220892	220488	220487	220521
			220935 without tab				
	200 A	420045	220936	420044	220488	220937	220521
	200 A gouging	420885	420794	220935 without tab	420886	420928	420887
420793 without tab							

## Mild steel consumables

	Amperage	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube	
O <sub>2</sub>	50 A	220532	220936	220891	220529	220528	220521	
			220935 without tab					
	130 A	220491	220936	220893	220488	220487	220521	
			220935 without tab					
	130 A CCW	220491	220534	220893	420796	220487	220521	
			220533 without tab					
	200 A	220832	220936	220831	220834	220937	220521	
	200 A CCW	220832	220534	220935 without tab	220831	420795	220937	220521
				220533 without tab				
	200 A gouging	420885	420794	420886	420883	420887	420881	
			420793 without tab					

## Stainless steel/aluminum consumables

	Amperage	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
N <sub>2</sub>	130 A	220536	220936	220892	220529	020415	220521
			220935 without tab				
	200 A	420045	220936	420044	220529	020415	220521
			220935 without tab				



## Mild steel extreme bevel consumables

	Amperage	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
Air	130 A	420735	220936	420829	220488	420824	420823
			220935 without tab				
	200 A	420737	220936	420734	220488	420732	420823
O <sub>2</sub>	130 A	420735	220936	420828	220529	420824	420823
			220935 without tab				
	200 A	420737	220936	420733	220488	420732	420823
			220935 without tab				



# MAXPRO200® torch assembly options – machine

## Standard leads

Part number	Lead length
229477	7.5 m (25')
229478	15 m (50')
229479	23 m (75')
229480	30 m (100')

## Mounting sleeves

	Part number	Description	Length	Diameter
1	220943	Standard mounting sleeve (2" outside diameter)	279.4 mm (11")	50.8 mm (2")
	220942	Standard mounting sleeve (1.75" outside diameter)	279.4 mm (11")	44.45 mm (1.75")

## Torch options

	Part number	Description
2	420087	Straight torch (standard)
3	420033	Quick-disconnect receptacle (option)
4	220921	Quick-disconnect torch

## Additional parts available (not shown)

Part number	Description
228937	Machine torch (straight torch, set of 200 A consumables)
104119	Consumables removal tool
428013	Machine torch consumables starter kit
027055	Silicone lubricant for o-rings
028872	Torch coolant – Cool solution: 70/30 PG, 1-gal.
807700	MAXPRO200 instruction manual

See page 56 to learn about the value of preventive maintenance.



Quick-disconnect machine torch



Straight machine torch

